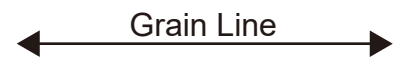




gathered frills 1st level



gathered frills 2nd level

Bonding line AA

Bonding line Aa

Bonding line AA

gathered frills 3rd level

gathered frills 4th level

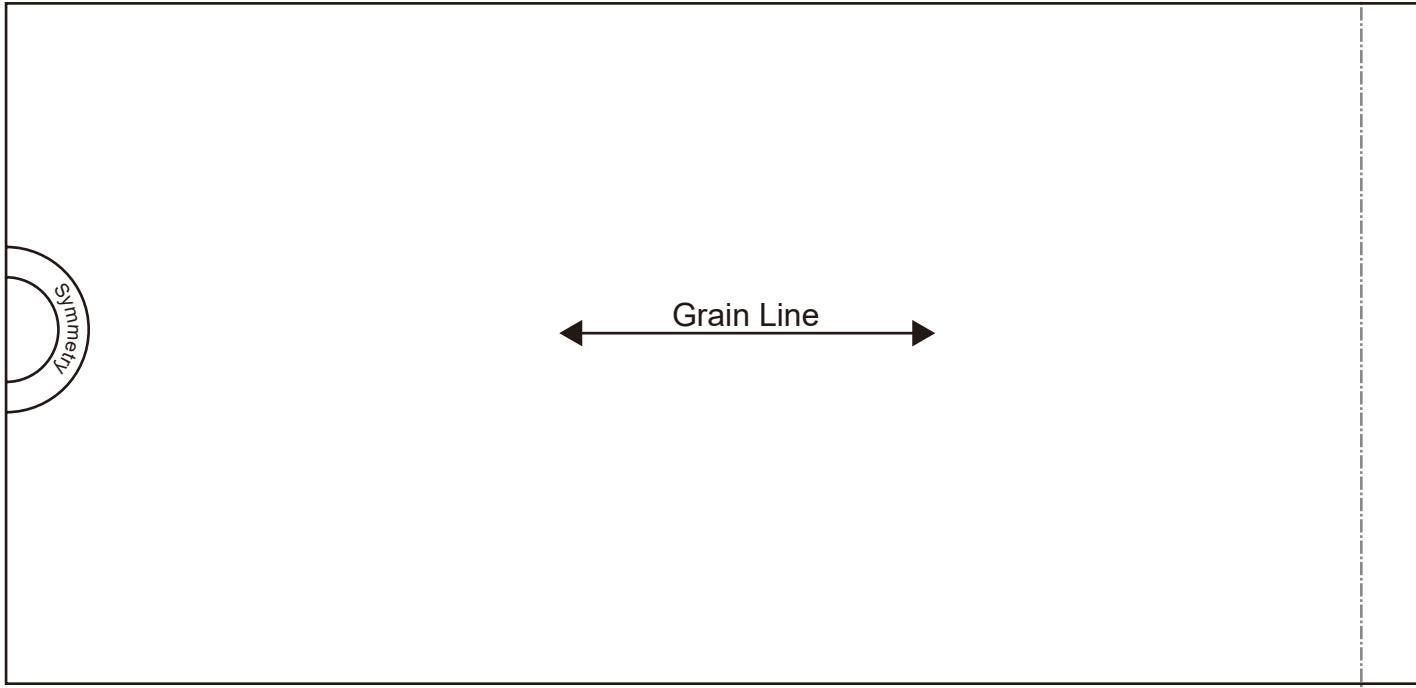
Bonding line Ba



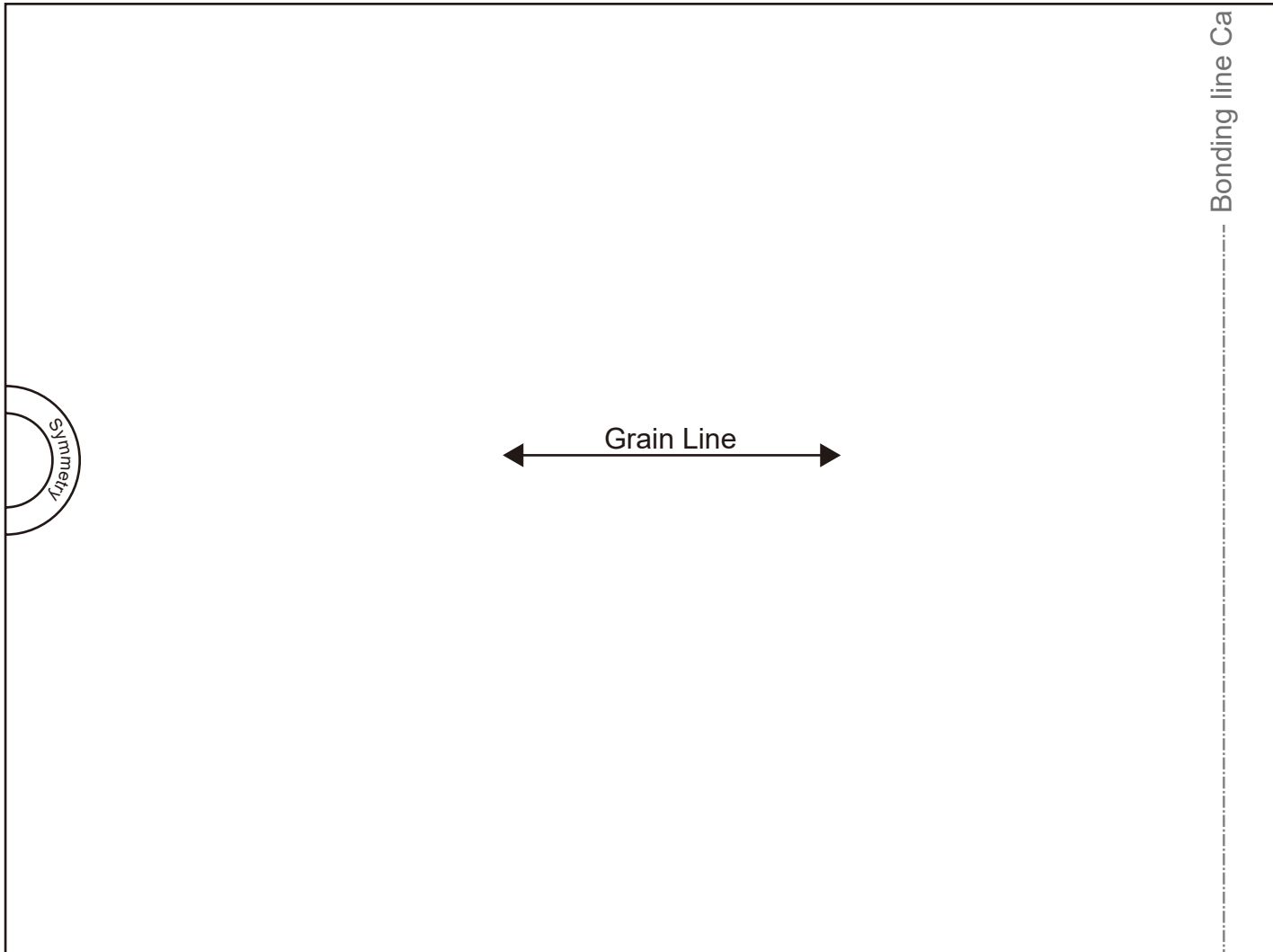
Grain Line

Bonding line AB

Bonding line AB

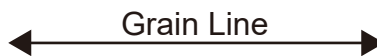
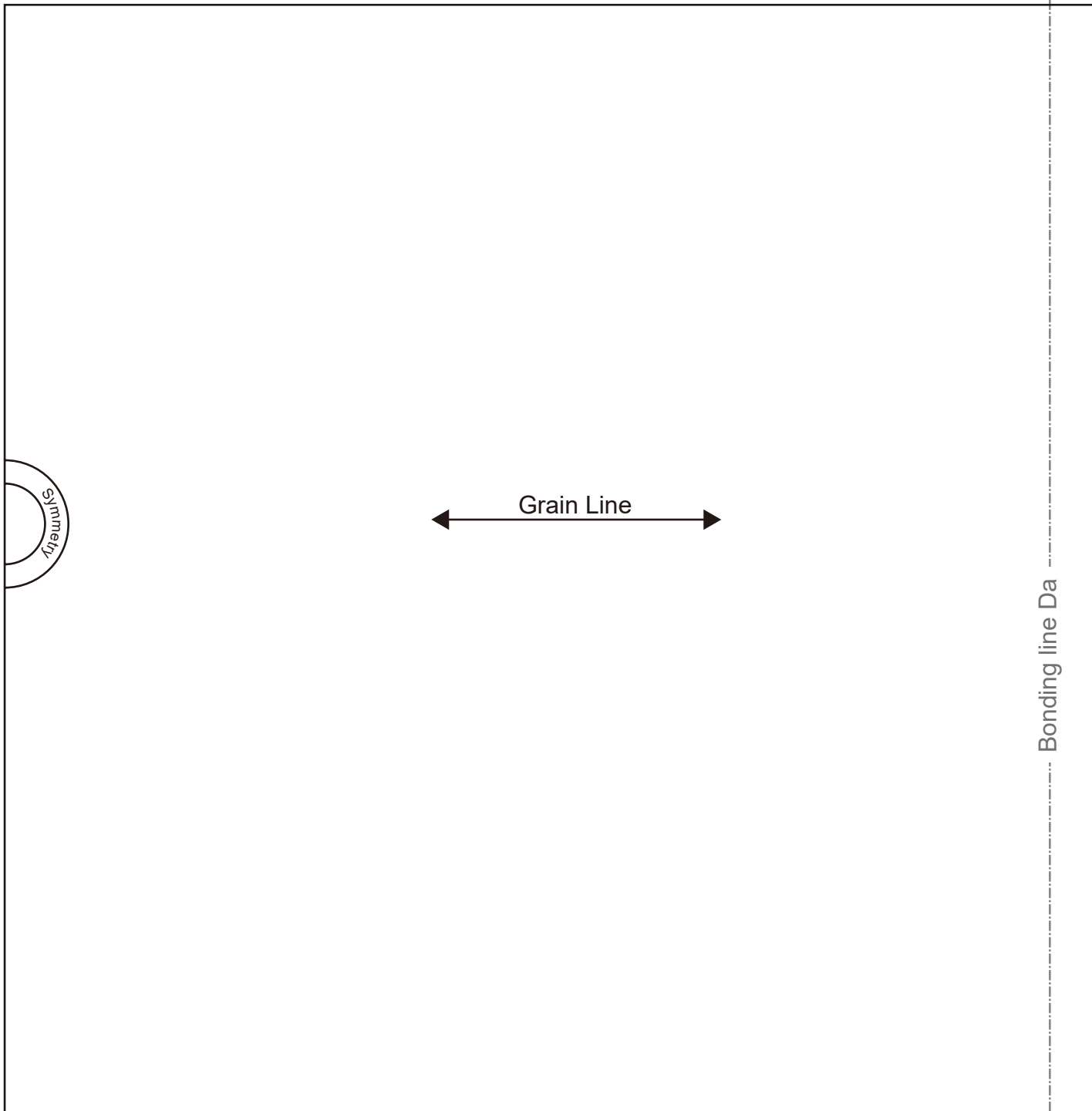


Bonding line Ca



Bonding line AC

Bonding line AC



Bonding line Da

Bonding line AD

Bonding line AD



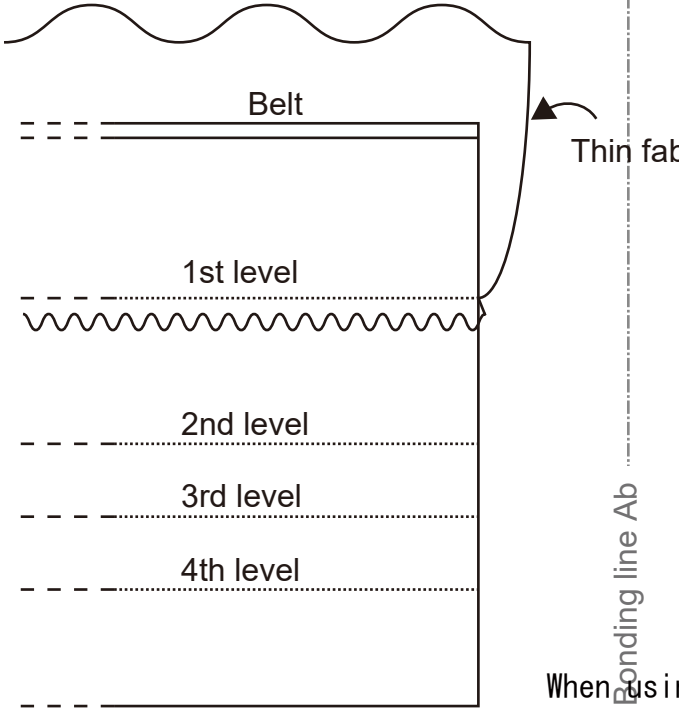
Grain Line



Bonding line Ea

Bonding line AE

Belt position

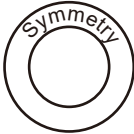


Bonding line Aa

Bonding line Ab

When using

Short Pannier 13.8in Base Body one sheets



Bonding line BA

Bonding line BA

Bonding line Ba

Bonding line Bb

LADIES'  size

Bonding line BB

LADIES'  size F

Bonding line Ca

Bonding line Cb

LADIES'  size F

Bonding line BC

Bonding line Da

LADIES'  size F

Bonding line Db

Bonding line BD

Bonding line BD

Bonding line Ea

LADIES'  size F

Bonding line Eb

Bonding line BE

Thin fabrics face the opposite way

Using 15-30 denier tulle or thin broads, sew the gathered ruffles in the opposite direction to create

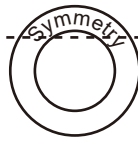
LADIES'  size F

Bonding line CA

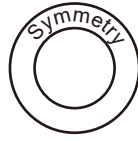
Bonding line Bb

Bonding line Bc

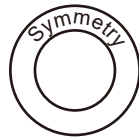
Short Pannier 13.8in
Belt
one sheets



Bonding line CB

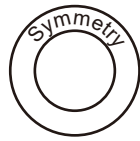


Short Pannier 13.8in
gathered frills 4th level
two sheets



Short Pannier 13.8in
gathered frills 3rd level
two sheets

Bonding line CC



Short Pannier 13.8in
gathered frills 2nd level
two sheets

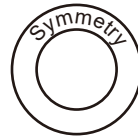
Bonding line Db

Bonding line Dc

Bonding line CD

Bonding line CD

Bonding line Eb



Short Pannier 13.8
gathered frills 1st le
two sheets

Bonding line Ec

Bonding line CE

to create volume

Bonding line Ac

Bonding line DA

Seam allowance 1/2in.

Bonding line Ad

Bonding line DA

Bonding line Bc

Bonding line Bd



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Seam allowance 1/2in.

Bonding line DB



Seam allowance 1/2in.



Seam allowance 1/2in.

Bonding line DC

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Seam allowance 1/2in.

Bonding line Dc

Bonding line Dd

Bonding line DD

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13.8in
st level

Bonding line Ec

Seam allowance 1/2in.

Bonding line Ed