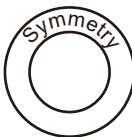


Bias & flat elastic position

MEN'S **LL** size

Bonding line Aa

Layered shirt  
Back body  
one sheets



Bonding line AA



Gra

Bonding line AA

Grain Line

**DRCOS**

SITE [http://dr-cos.info\(en\)](http://dr-cos.info(en)) [http://dr-cos.com\(jp\)](http://dr-cos.com(jp))  
MAIL [info@dr-cos.com](mailto:info@dr-cos.com)  
Twitter [https://twitter.com/drcos\\_com](https://twitter.com/drcos_com)  
facebook <https://www.facebook.com/drcoscom>

Seam allowance 1/2in.

Bonding line Ba

Bonding line AB

Grain Line

Bonding line AB

Grain Line

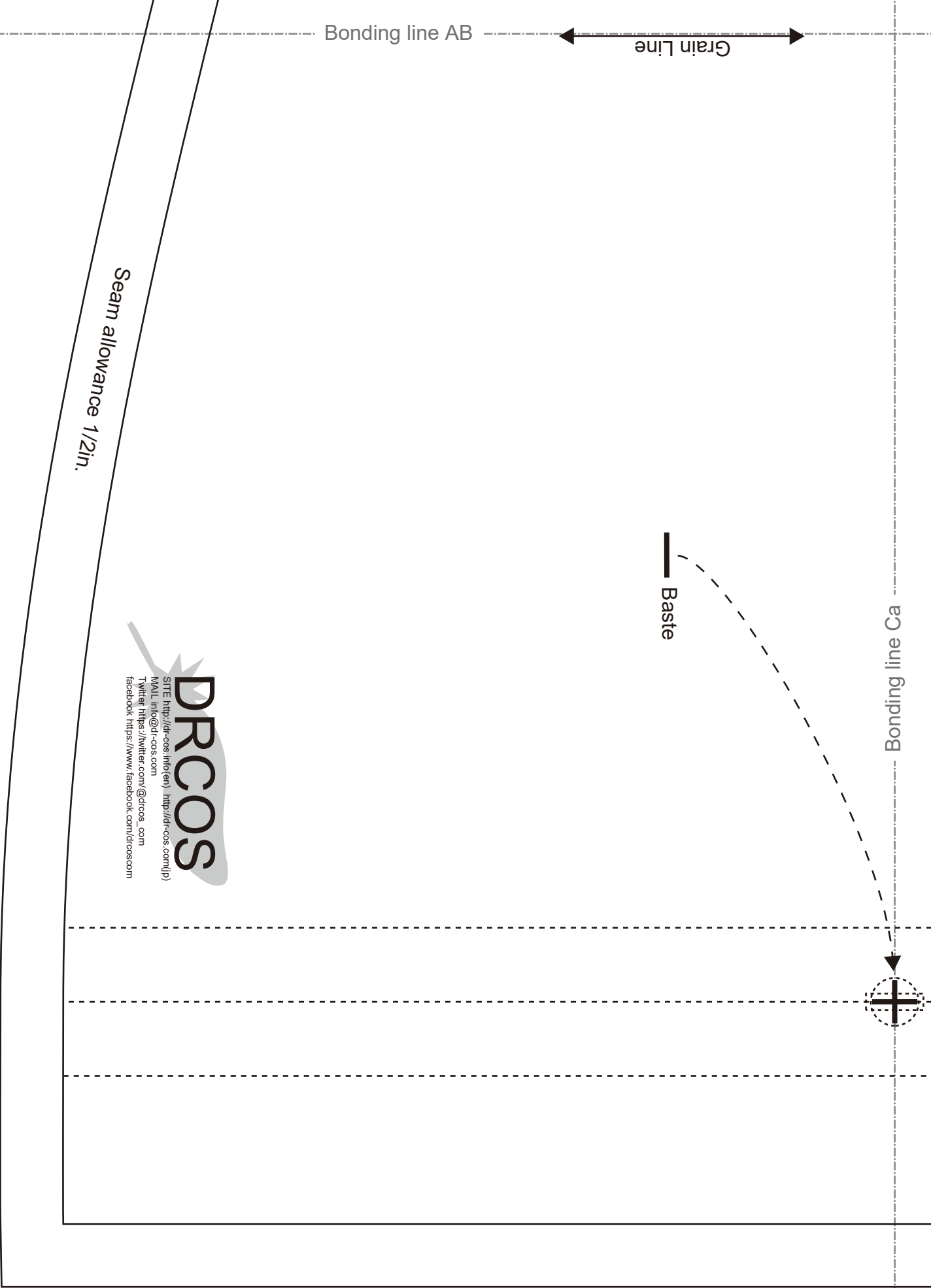
Seam allowance 1/2in.

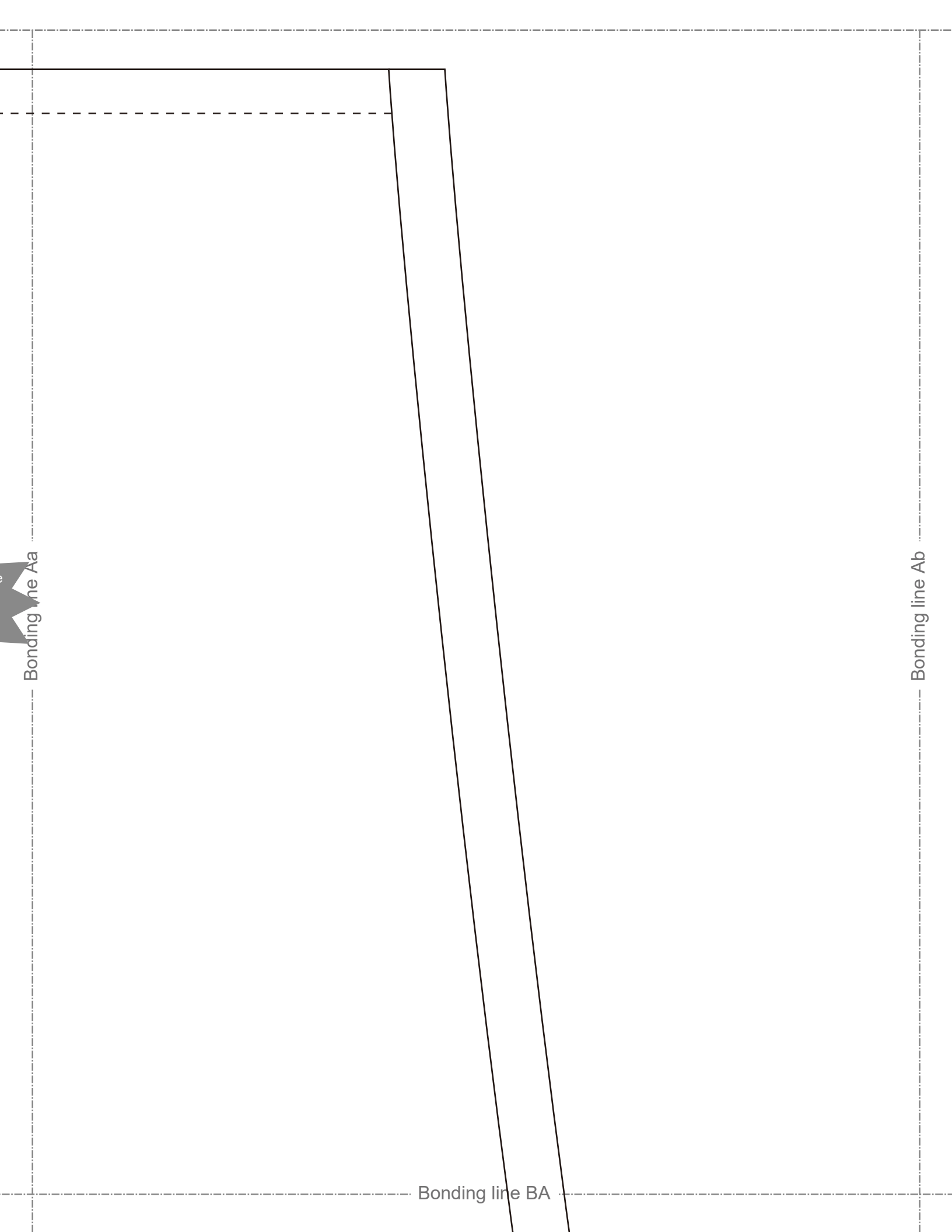
**DRCOS**  
 SITE <http://dr-cos.info/en> <http://dr-cos.com/jp>  
 MAIL [info@dr-cos.com](mailto:info@dr-cos.com)  
 Twitter [@drcos\\_com](https://twitter.com/@drcos_com)  
 facebook <https://www.facebook.com/drcoscom>

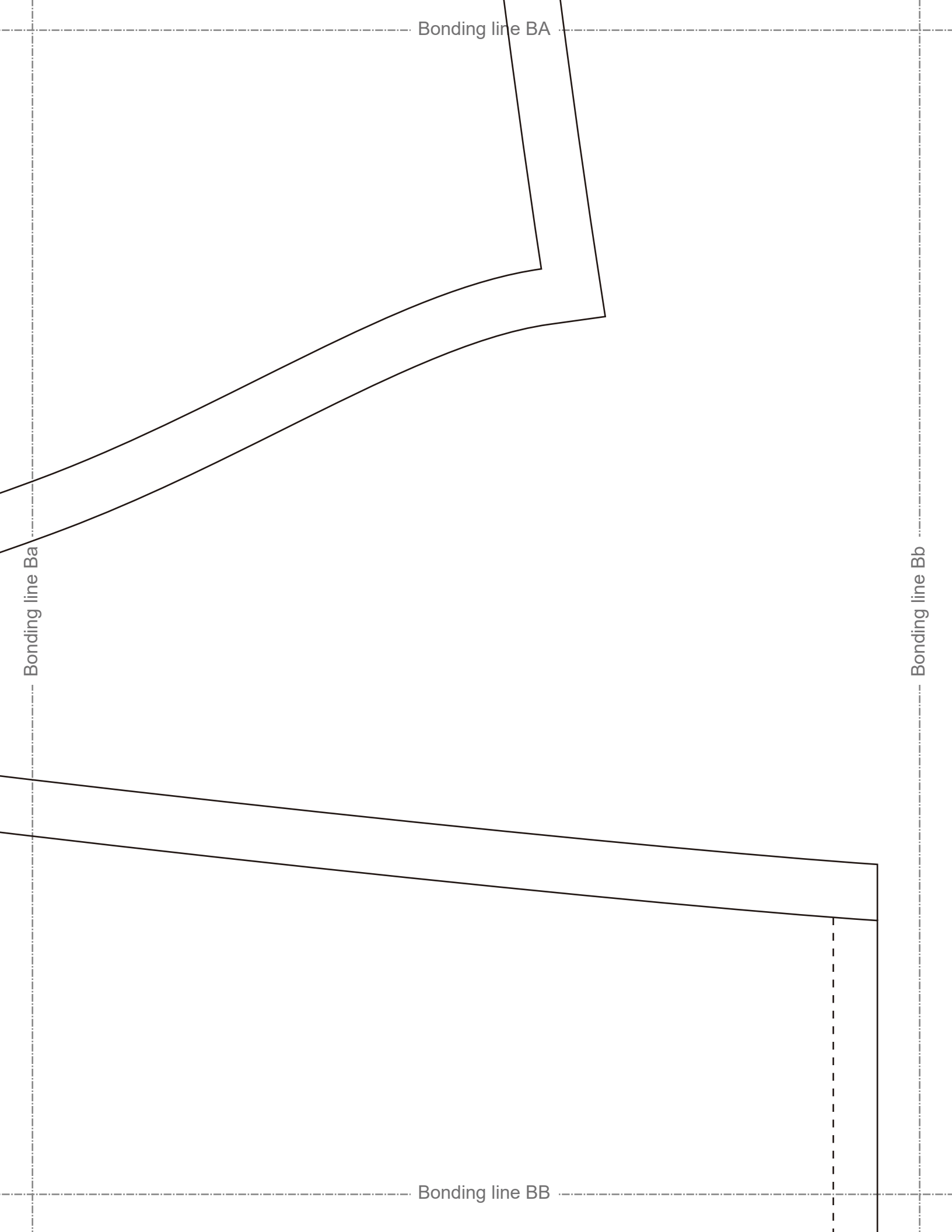
Baste

Bonding line Ca

Bonding line AC







Bonding line BB

Bias & flat elastic position

Bonding line Cb

Button & Buttonhole position



alignment point

Center line

Fold line

Fold line



Layered shirt  
Front body  
two sheets

Bonding line Ca

Bonding line BC