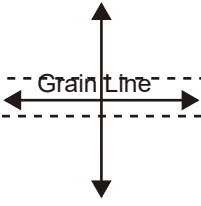


Bonding line AA

allowance 1/2in.



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Ribbon position

Head Veil
 main one sheets
 lining one sheets



Cut line

Bonding line Aa

Bonding line Ab

Head Veil
 interfacing one sheets

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Bonding line BA