

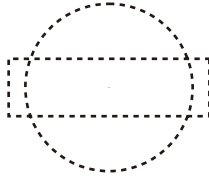
Bonding line Aa

Side Pocket position

Grain Line

Bonding line AA

Bonding line AA



Flap position



Cargopants  
Front Bodice  
cut two



Bonding line Ba

Bonding line AB

1/2in.

Seam allowance 1/2in.

Bonding line AB

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Dart



Dart

Bonding line Ca

Grain Line

Bonding line AC



Bonding line AC



Bonding line Da

# LADIE

Cargop  
Back Bo  
(lower p  
cut tw

Bonding line AD

(lower  
cut tw

Bonding line AD

cut tw

Grain Line

Bonding line Ea

Seam allowa

Seam allowance

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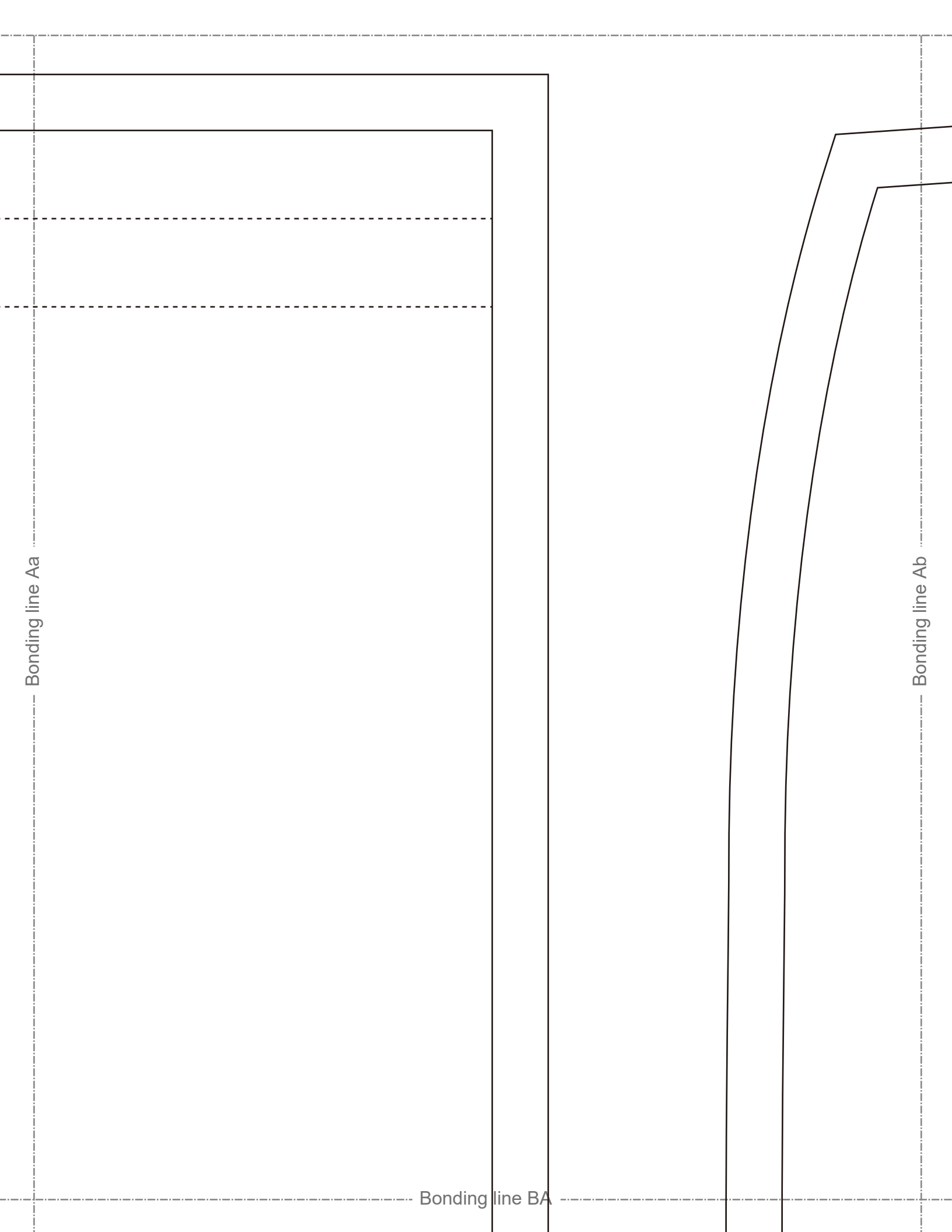
Bonding line AE

Bonding line AE

LADIES'  size

Cargopants  
Back Bodice

Bonding line Fa



Bonding line BA

Seam allowance 1/2in.

Bonding line BA

Bonding line BA

Sew double-stitch

Crotch end

Crotch end

Baste

Bonding line BA

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Bonding line Cb

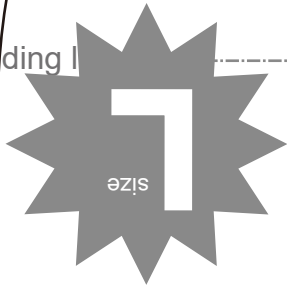
Seam allowance 1/2in.

Cargopants  
Facing  
Interfacing  
cut one

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Grain Line

Bonding line



Bonding line Ca

Baste

LADIES' size

Bonding line BC

Seam allowance 1/2in.

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Bonding line Da

Bonding line Db

LADIES'  size

Seam allowance 1/2in.

gopants  
k Bodice  
ver part)  
ut two

Bonding line BD

of party,  
ut two

Bonding line BD



Grain Line

Bonding line Ea

Bonding line Eb

allowance 1in.

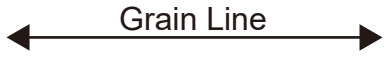
allowance 1/2in.

Bonding line BE

**Cargopants  
Back Bodice  
(lower part)  
cut two**

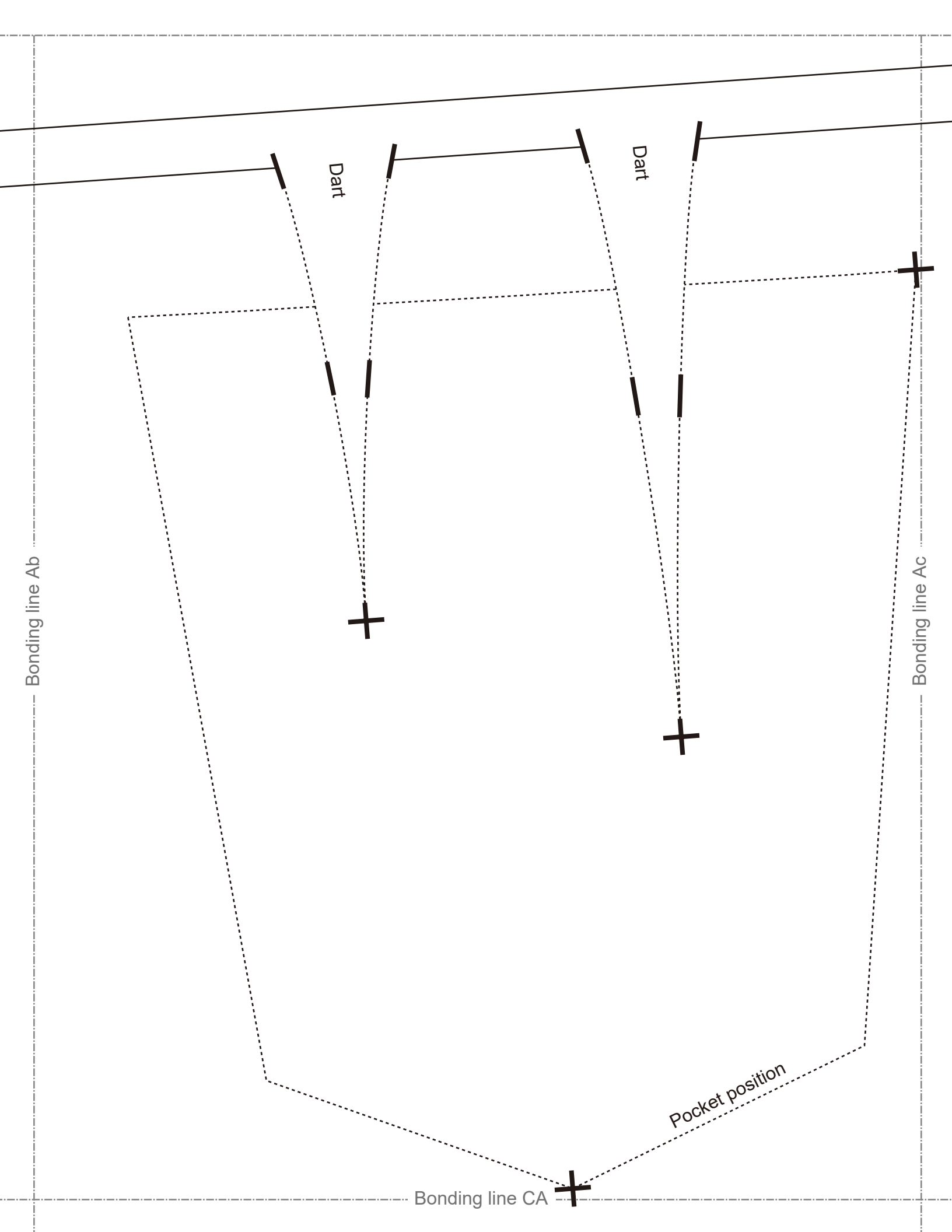
Bonding line Fa

Bonding line BE



Seam allowance 1in.

Bonding line Fb



Bonding line Ab

Dart

Dart



Bonding line CA

Bonding line Ac

Pocket position

Bonding line CA



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Bonding line CA



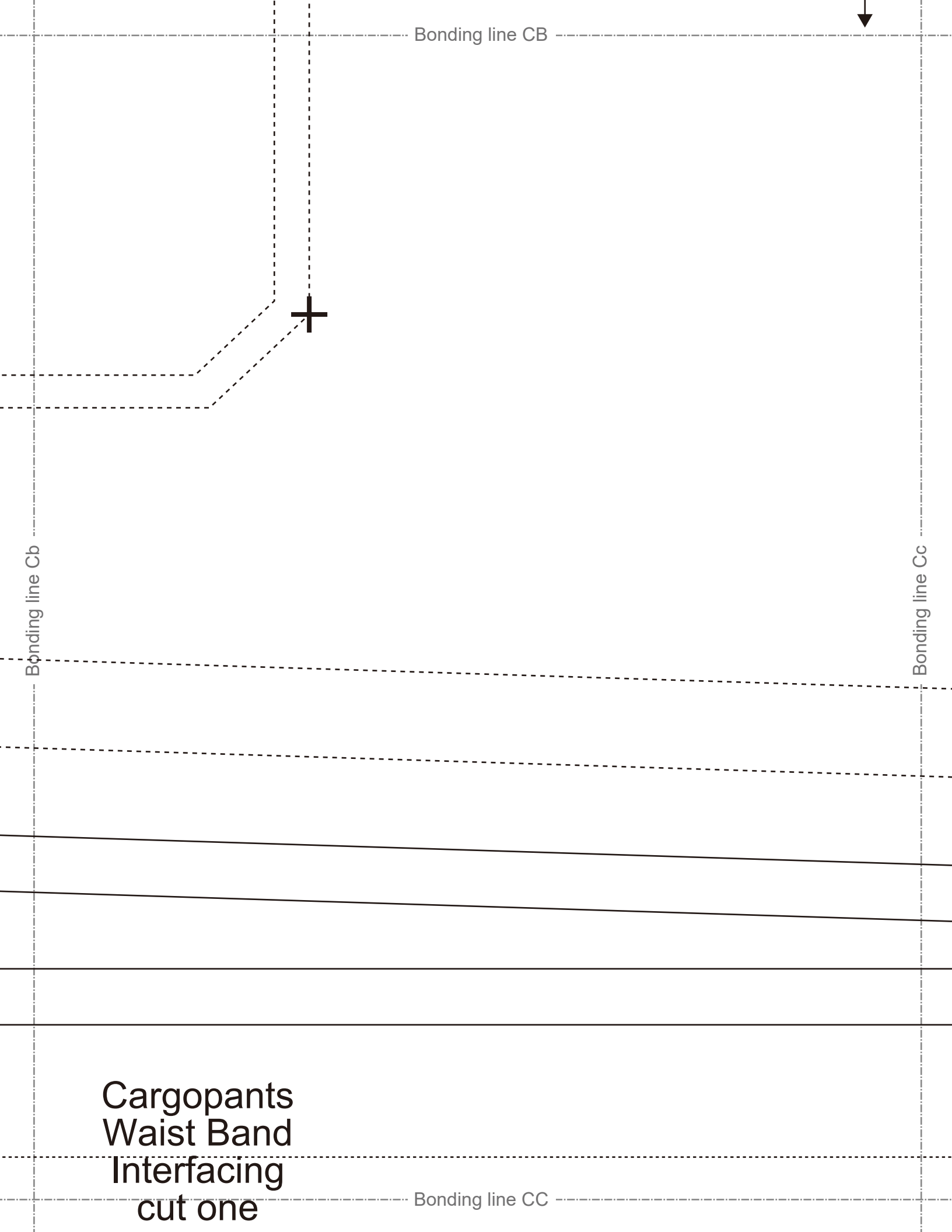
# LADIES

Bonding line Bc

Cargopant  
Back Bodice  
cut two

Grain Line

Bonding line CB



Bonding line CB

Bonding line Cb

Bonding line Cc

Cargopants  
Waist Band  
Interfacing  
cut one

Bonding line CC

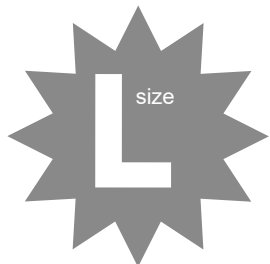
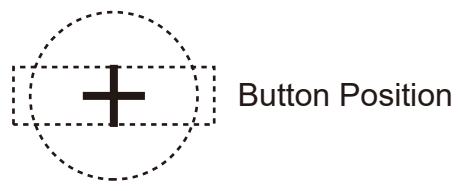
Interfacing  
cut one

Bonding line CC

1/2in.

Bonding line Db

Bonding line Dc



**LADIES'**

Cargopants  
Side Pocket  
cut two

Center line

Seam allowance 1/2in.

Bonding line CD



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**LADIES'**  size

Cargopants  
Back Pocket  
cut two

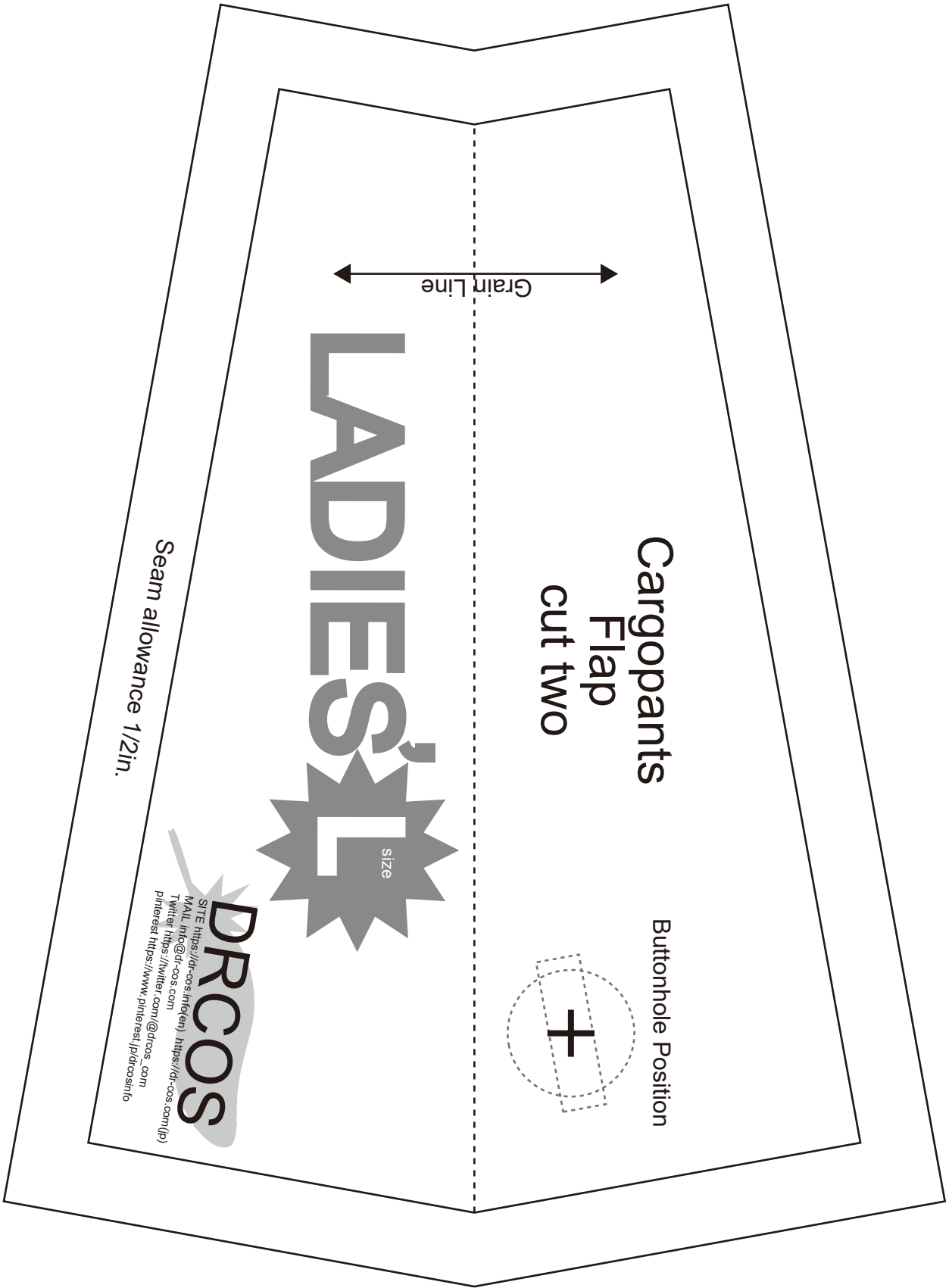


Seam allowance 1/2in.

Bonding line CE

Bonding line Fb

Bonding line Fc



Cargopants  
Flap  
cut two

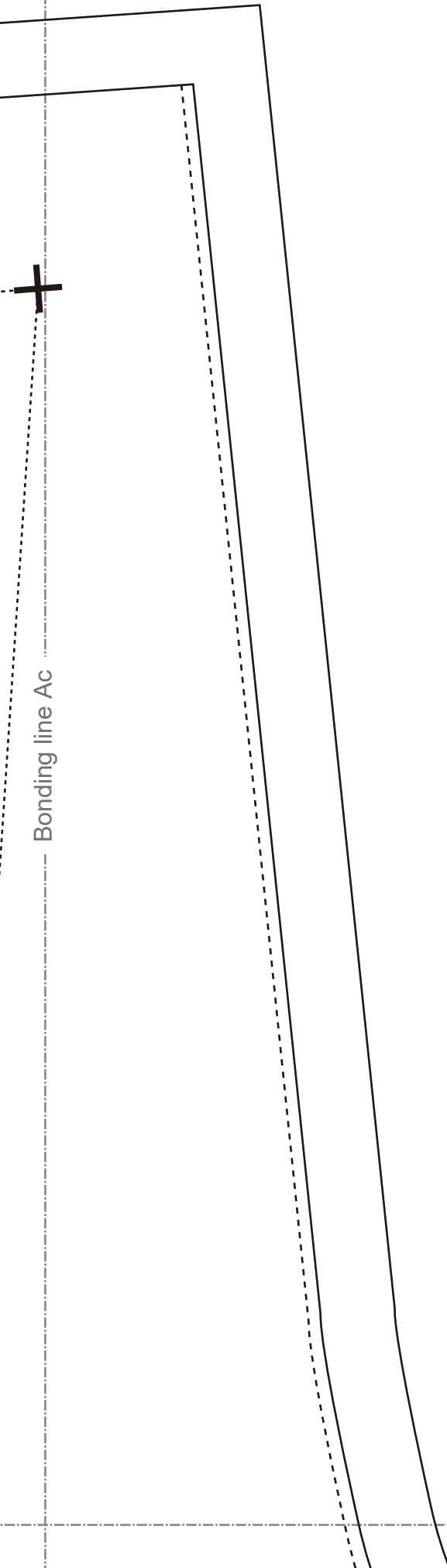
Buttonhole Position

LADIES'S  
size

Seam allowance 1/2in.

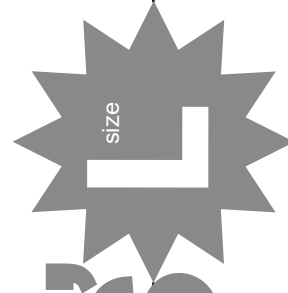
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Bonding line Ac



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size

**LADIES'**



Grain Line

**Cargopants  
Fly extention  
Interfacing  
cut one**

Crotch end



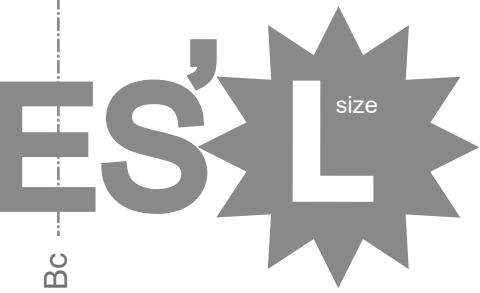
Seam allowance 1/2in.

Bonding line DA

Bonding line Ad

Bonding line DA

Sew double-stitch



Bonding line Bc

pants  
odice  
wo

Bonding line Bd

Bonding line DB

Bonding line DB

Bonding line Cc

Bonding line Cd

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Bonding line DC

extension

Bonding line DC

extension

Stitch



Grain Line

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Stitch

Bonding line DD

Bonding line Dc

Bonding line Dd