

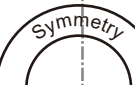
Seam allowance 1/2in.

MEN'S  **size**

Detachable collar
Back body
one sheets



Bonding line AA



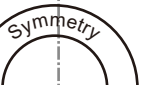
Bonding line Aa

Bonding line Aa

Grain Line

Bonding line Ab

Bonding line BA



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Bonding line Ab

MEN'S size

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Bonding line CA



Button position



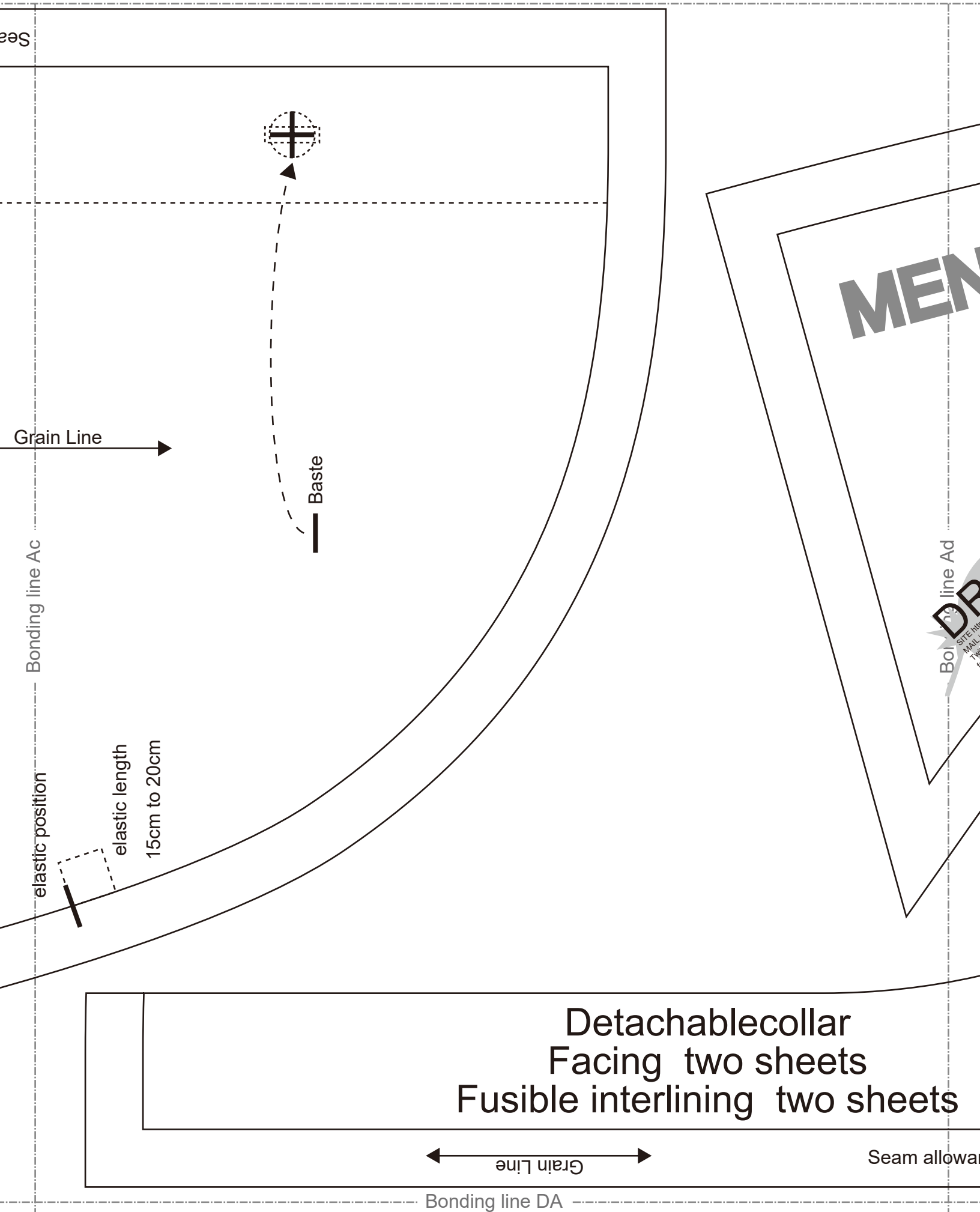
Seam allowance 1/2in.

Detachablecollar Front body two sheets

Grain 

Bonding line Ac

elastic position 



Seam

Grain Line

Bonding line Ac

Baste

elastic position

elastic length
15cm to 20cm

Detachable collar
Facing two sheets
Fusible interlining two sheets

Grain Line

Bonding line DA

Seam allowance

MEN

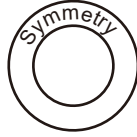
Bonding line Ad

DR

STITCHING
MACHINE
Two
f

Seam allowance 1/2in.

Grain Line



Detachable collar
Collar
two sheets
Fusible interlining
one sheets



size
MEN'S L

Boiler line Ad

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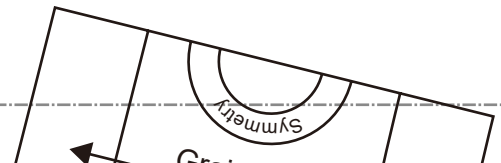
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size
MEN'S L

ets

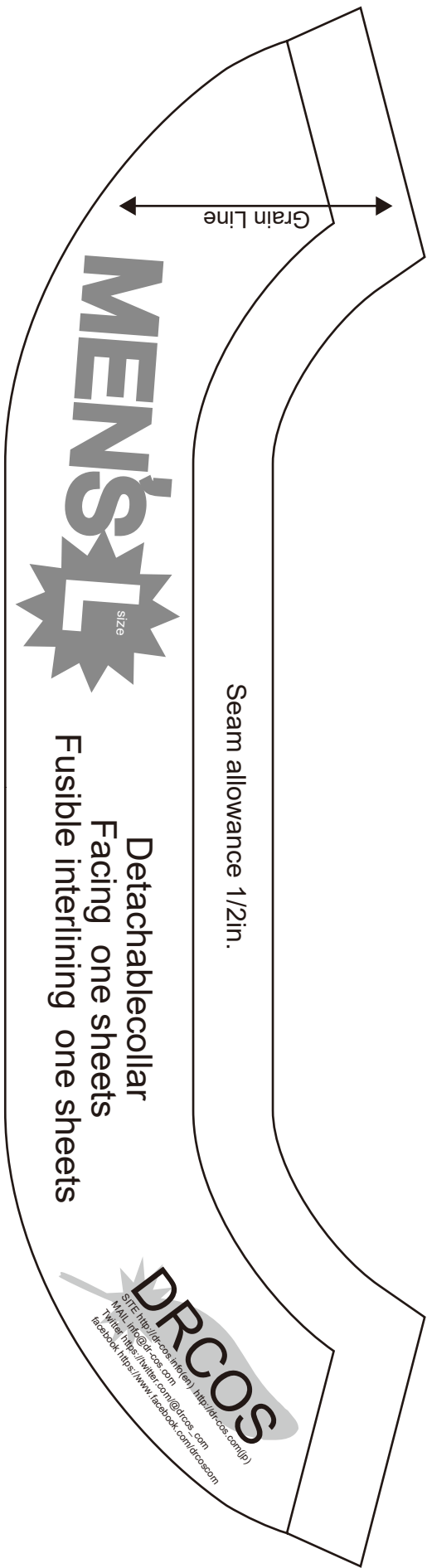
allowance 1/2in.

Bonding line EA

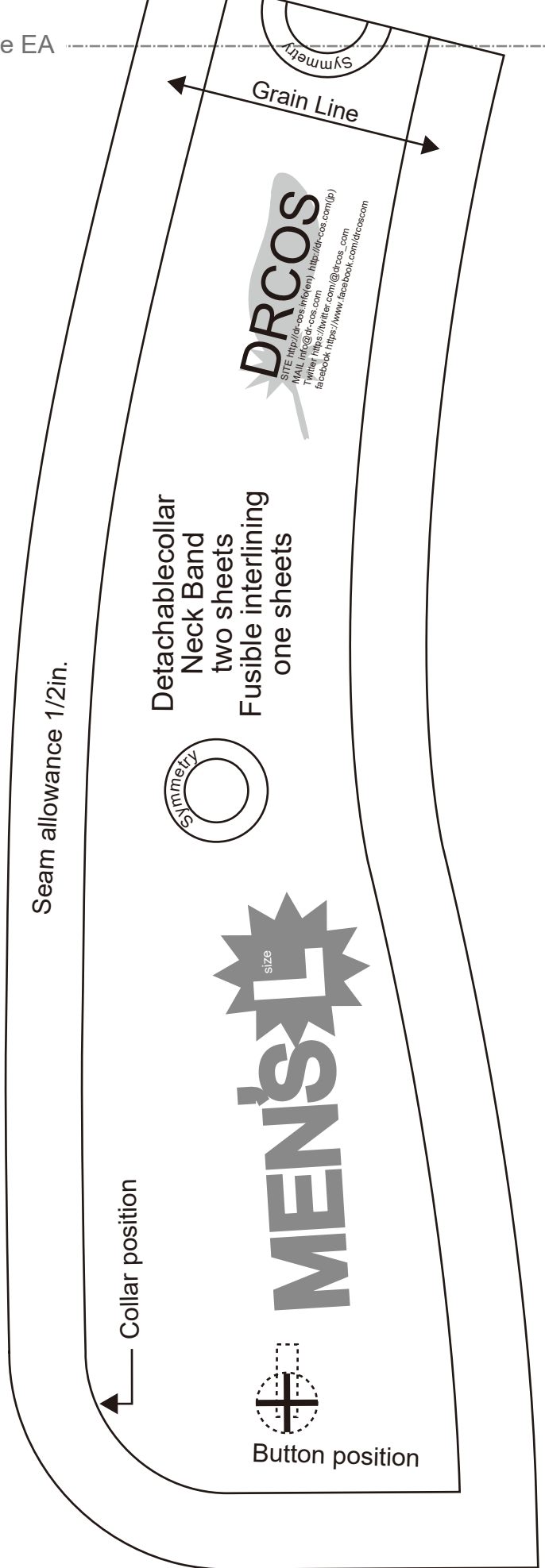


Bonding line Bd

Bonding line EA



Seam allowance 1/2in.



Bonding line EB